

Masaru AKIYAMA Q77433
LINEAR GUIDE DEVICE AND METHOD FOR
DESIGNING OR FORMING RACEWAY GROOVE
THEREOF
Filing Date: September 11, 2003
Darryl Mexic 202-293-7060
1 of 6

Fig. 1

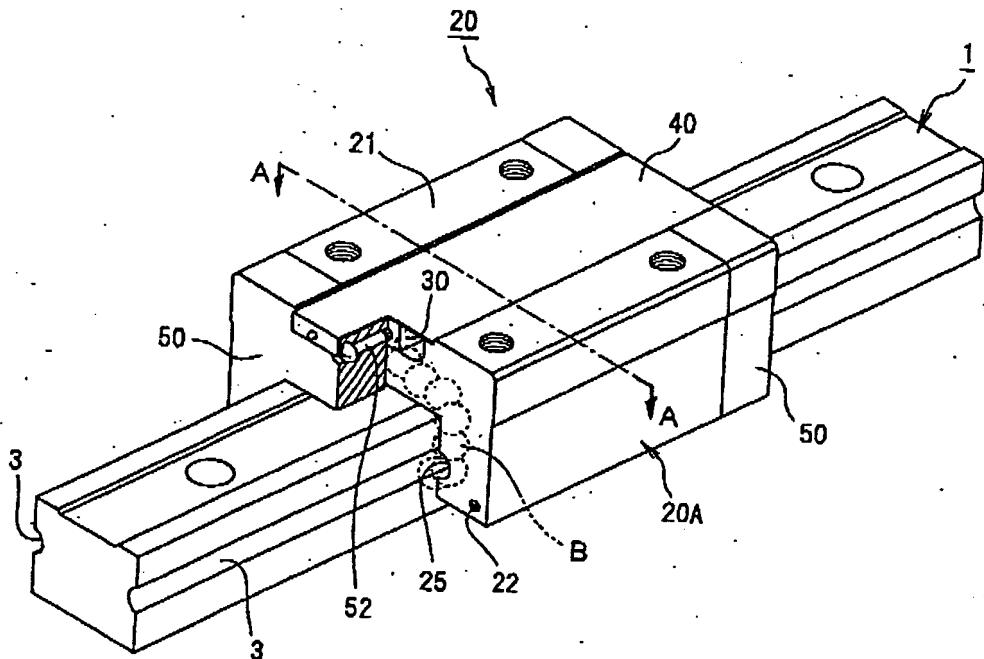
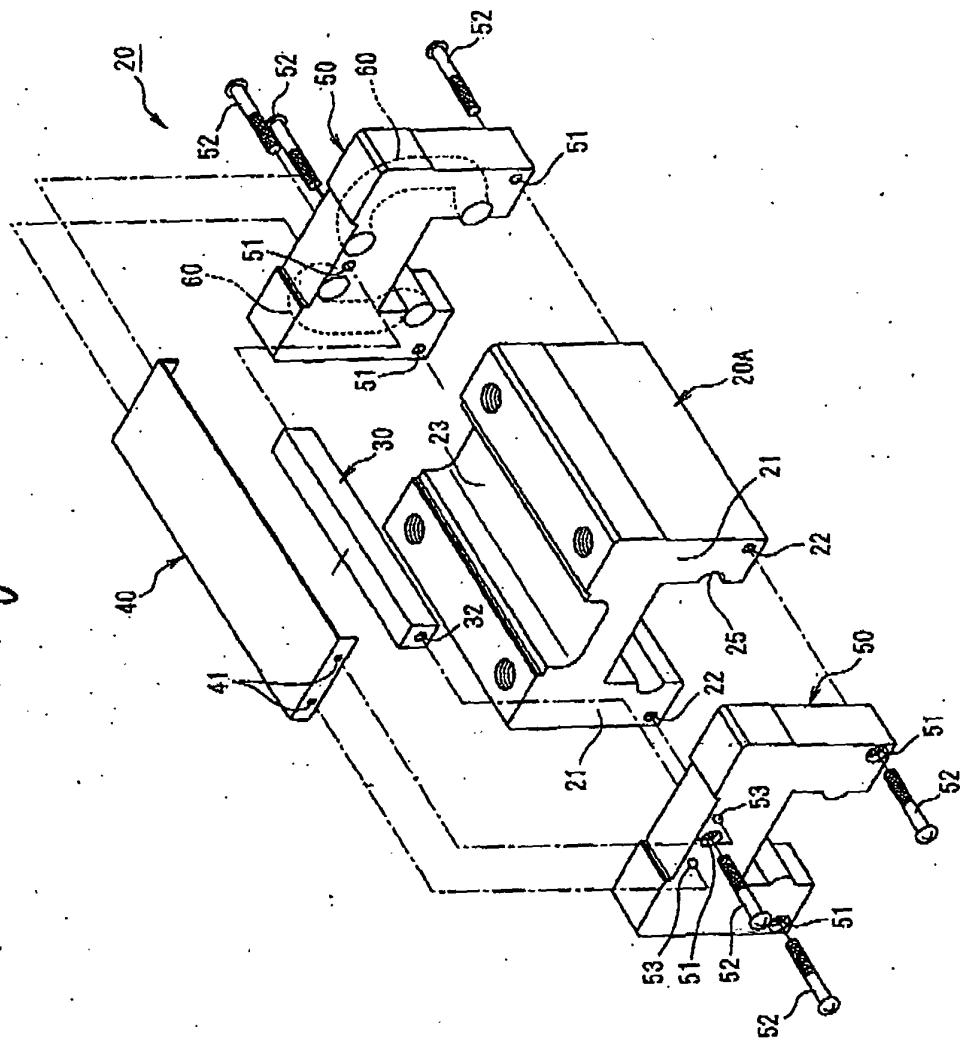


Fig. 2



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3 of 6

Fig. 3

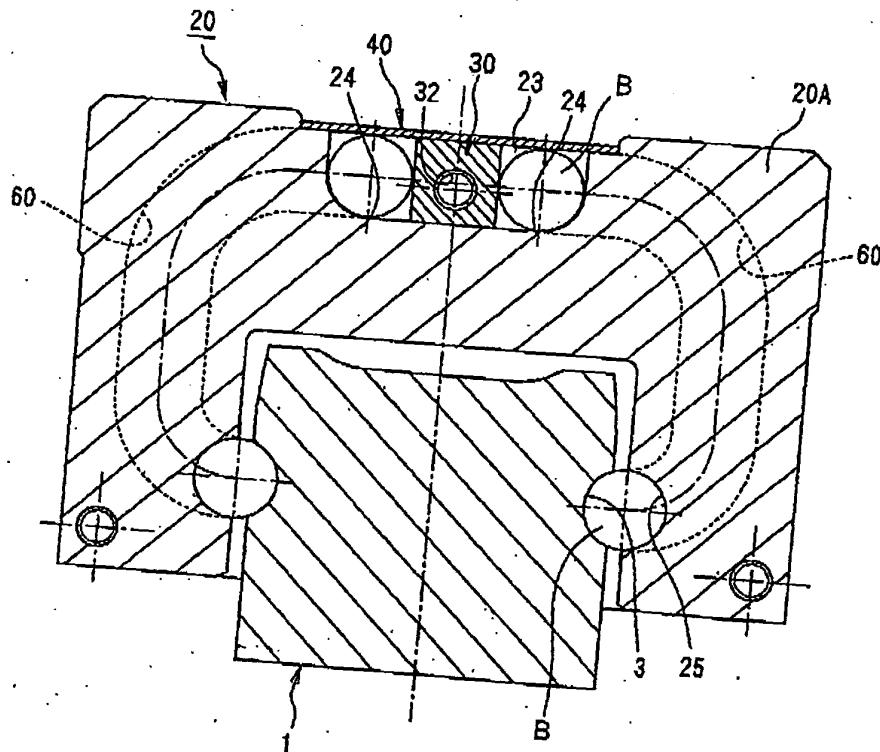


Fig. 4A

Pressurization
 Positioning and feed

Push (auxiliary driving)

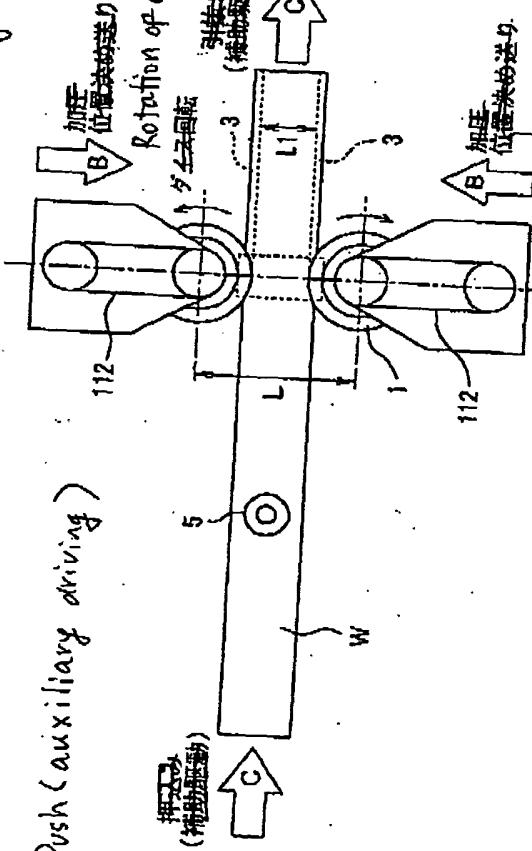
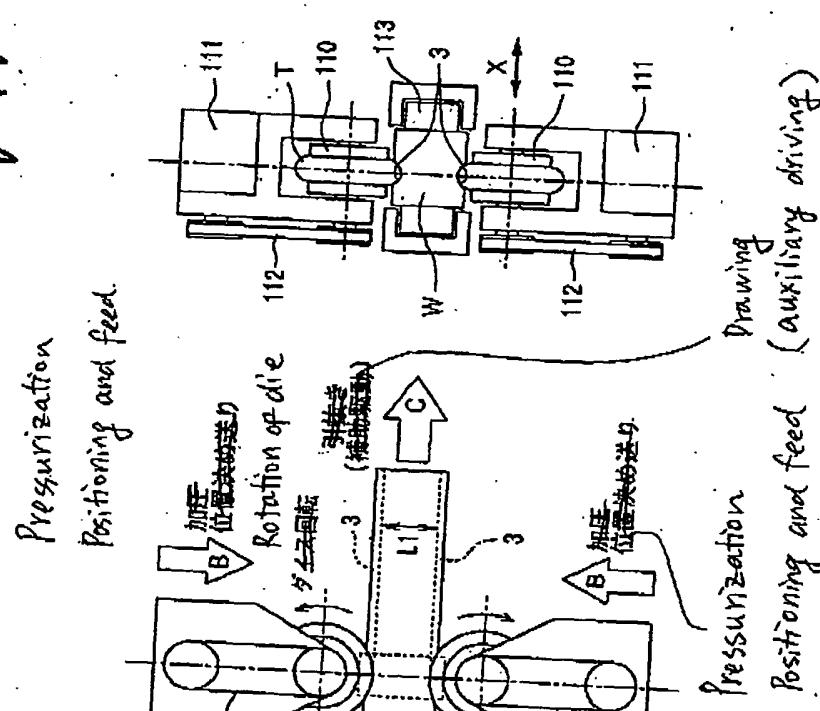


Fig. 4B



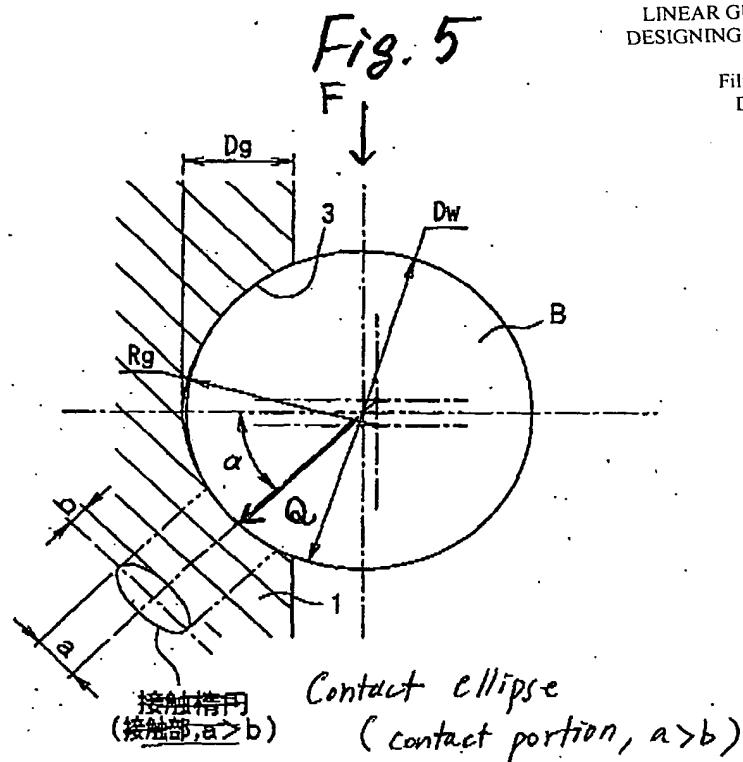
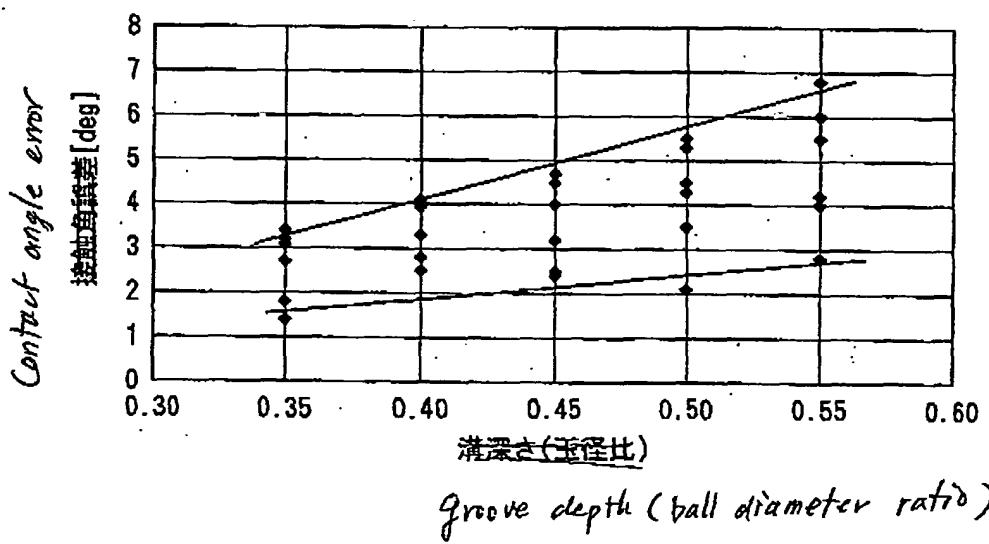
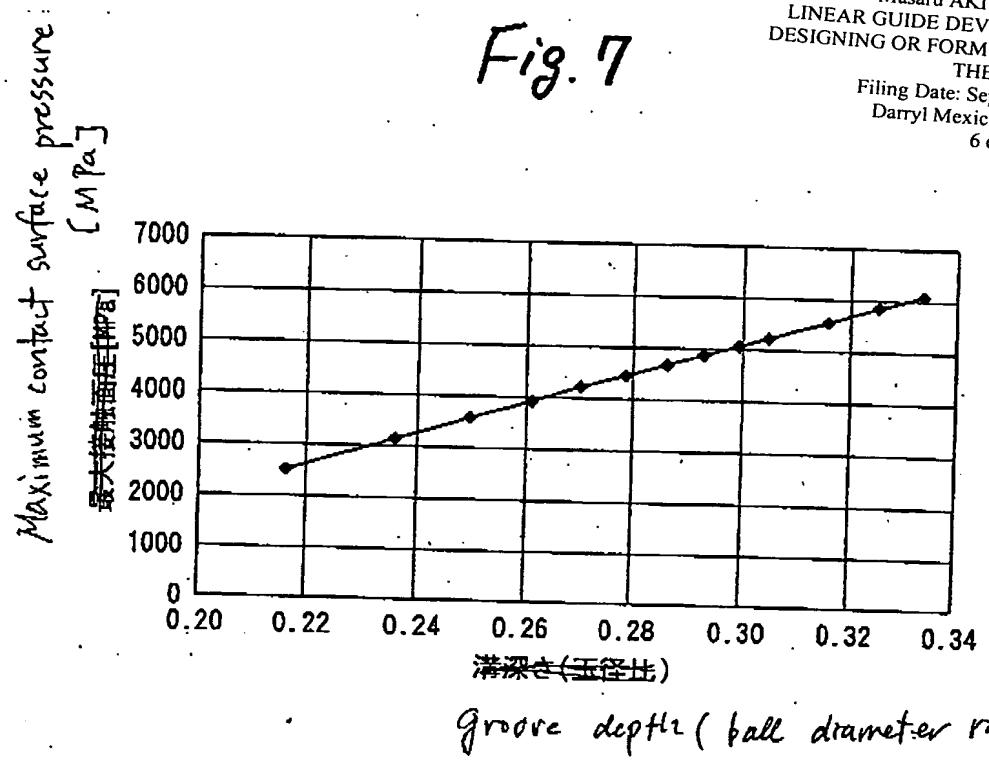


Fig. 6



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6 of 6

Fig. 7



groove depth (ball diameter ratio)